



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3564-13
Job Sheet 178755



Part No: D3564-13

Job Qty: 12 ea

Part Name: Wearpad Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC IPP Rev:D Comments revised on Step 5, 6 per B44657 09-02-04 KJ Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Waterjet		De 18/06/17
100	Waterjet	12 pcs	6/15/18	6/15/18	0.00	0.93	Waterjet1		De 18/06/17
120	QC	12 pcs	6/15/18	6/15/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs	6/15/18	6/15/18	0.36	0.29	Brake NC 1		DAS 38
140	QC	12 pcs	6/15/18	6/15/18	0.00	0.00	QC5		38
150	SprayPaint	12 pcs	6/15/18	6/15/18	0.00	0.05	Spray Paint		AS JUN 30 2018
160	QC	12 pcs	6/15/18	6/15/18	0.00	0.00	QC5		38 12-7-9
170	Packaging	12 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1 FP-601		38 12-7-9
180	QC21-SA	12 Ea	6/15/18	6/15/18	0.00	0.00	QC21		21 9-80 JUL 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.6640 sf (.222 ea)	90-Start up Operation	SC50376

Backward 138854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	3	112	0



Container No: S081692



Part: D3564-13

Job No: 178755

Serial No/Batch: S081692

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/17/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	7.000inches ± 0.030	7.030 6.970		
2	Wearshoe	2.285inches ± 0.010	2.295 2.275		
3	Wearshoe	3.080inches ± 0.010	3.090 3.070		
4	Wearshoe	3.500inches ± 0.010	3.510 3.490		
5	Wearshoe	0.300inches ± 0.010	0.310 0.290		
6	Wearshoe	0.300inches ± 0.010	0.310 0.290		
7	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187		
8	Wearshoe	7.750inches ± 0.030	7.780 7.720		
9	Wearshoe	0.062inches ± 0.010	0.072 0.052		

Plex 6/7/18 10:48 AM dart.lacelle.linda